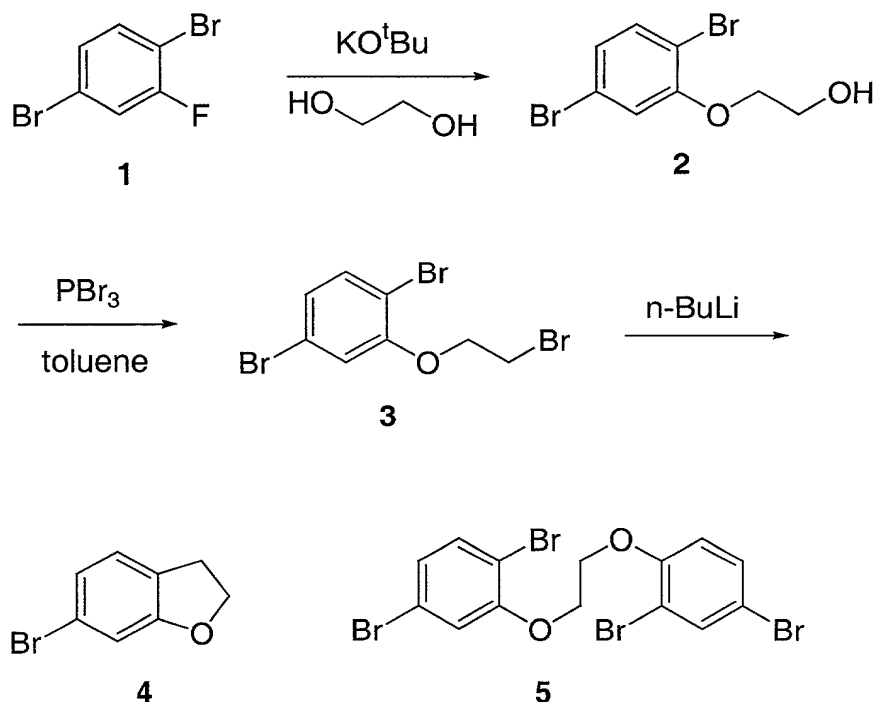


Each of the above substituents (alkyl, alkenyl, alkynyl, alkoxy, aryl, heteroaryl, or heterocyclyl) can be optionally substituted with one to three substituents as set forth in the embodiments recited above.

5 Methods for preparing the compounds of the present invention are illustrated in the following schemes and examples.

 The first step for preparing an endothelin receptor antagonist involves the synthesis of a top piece substituent (4), ArX (X is halo) through the formation of tribromo ether (3) followed by treatment with a base as shown in Reaction Scheme A.

REACTION SCHEME A



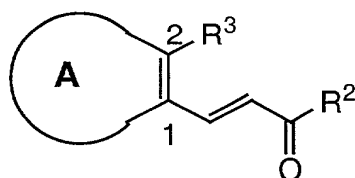
- 5 In Reaction Scheme A, ethylene glycol reacts with commercially available 1,4-dibromo-2-fluorobenzene (1) in the presence of potassium *tert*-butoxide to give the ether compound (2). The compound (2) is then converted to the tribromide (3) by treatment with a brominating agent (PBr₃) in an aprotic solvent such as toluene at a temperature between about 80°C and about 90°C. The intermediates (2) and (3)
- 10 can be used without purification. A small amount of water and additional PBr₃ (10 mol%) may be added in the middle of the reaction to improve the conversion rate of the compound (3) into the product (4) as shown in Table 1 (entries 3 and 4). Treatment of the tribromide (3) with *n*-BuLi or phenyllithium affords the desired 6-bromo-2,3-dihydrobenzofuran (4), which crystallizes in a mixture of methanol and
- 15 water. The by-product (5) formed in the reaction can be removed by filtration.

Table 1. Temperature Effect on the Bromination Reaction

entry	Temperature °C	% Conversion after 4 hours
1	25	46
2	80	90.5
3	90	92.6
4 ^a	90	94.6

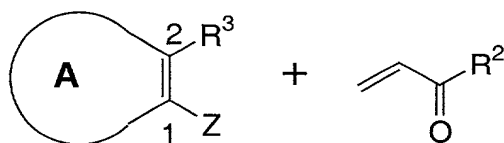
^a0.29 mol% water and 10 mol% PBr₃ were added after 2 hours at 90°C

5 The α , β -unsaturated ester or amide



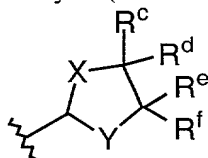
can generally be prepared in two steps:

- 1) a coupling reaction at the one position of ring A



- 10 wherein R³ is CHO, Z is a leaving group such as Br, Cl, I, OTriflyl, OTosyl or Omesyl, and R² is OR⁴ or N(R⁵)₂; and

- 2) the conversion of the aldehyde (R³=CHO) to the desired chiral



auxiliary (R³), wherein R³ represents ; X and Y are independently O, S, or NR⁵; R⁴ is (C₁-C₈)-alkyl; R⁵ is (C₁-C₈)-alkyl or aryl; R^c, R^d, R^e and R^f are independently H, (C₁-C₈)-alkyl or aryl such that either R^c and R^d are not the same or R^e and R^f are not the same, or R^c and R^e or R^d and R^f can join to form a 5- or 6-membered ring, which is optionally substituted with one to three substituents selected